

Date: Monday, 2/5/2007 8:07:10 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 4" HEATER TUBE
Job Number : 30598	
Estimate Number : 12697	
P.O. Number : N/A	Part Number : D22911
This Issue : 2/5/2007 S.O. No. : N/A	Drawing Number : D2291 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : N/A	Material : N/A
Written By : <u>JA 07.02.05</u>	Due Date : 3/15/3007 Qty: 4 Um: Each
Checked & Approved By : <u>JA 07.02.05</u>	
Comment : Est Rev:A New Issue 07-02-02 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T4000W125	6061-T6 Tube 4.00 x.125W
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Comment: Qty.: 0.2625 f(s)/Unit Total : 1.0500 f(s)  
 6061T6 TUBE 4.00 x .125w  
 Batch: M19093

FF 07-02-13

4

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Cut to length as per Dwg D2291

FF 07-02-13

4

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/13

(4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: SB 168

SB 07/02/13

(4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

SB 07/02/14

(4)

Job Completion



U 07.02.14

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: Q Date: 07/12/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

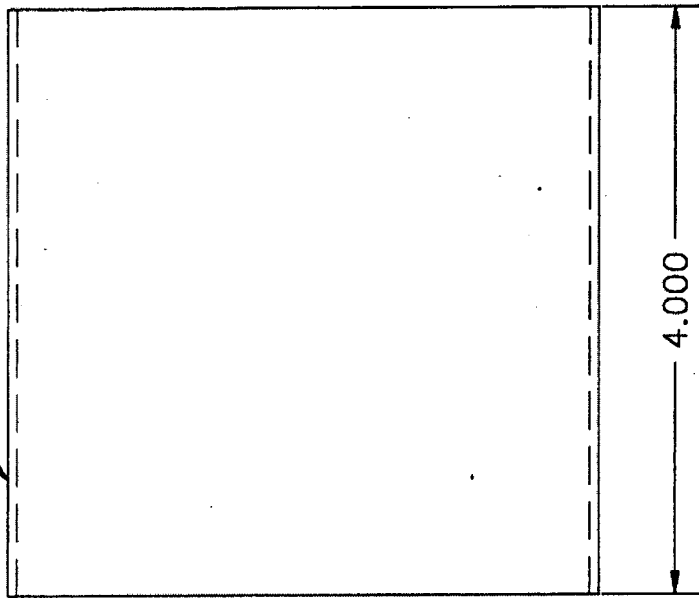
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

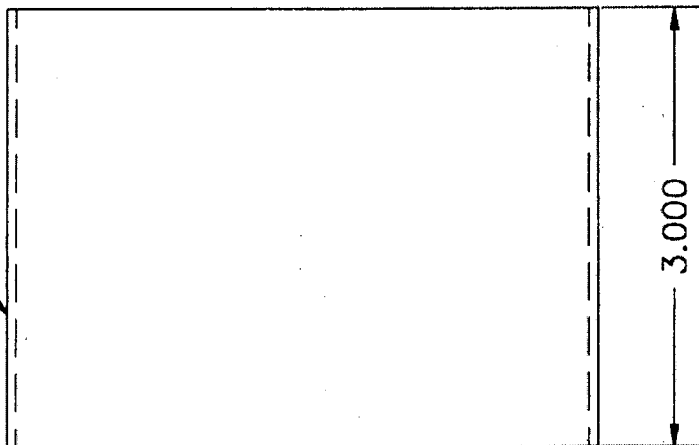


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2291	REV. B SHEET 1 OF 1
DATE 94.10.25		TITLE 4" HEATER TUBES	
B	96.01.15	CHANGED MATERIAL	

D2291-3



D2291-1



MATERIAL: 6061-T6 TUBE  
4" OD X 0.125 WALL

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *30578*